

Optimal control of fed-batch processes with particle swarm optimization

A. Ismael F. Vaz

Departamento de Produção e Sistemas

Escola de Engenharia, Universidade do Minho

aivaz@dps.uminho.pt

Eugénio C. Ferreira

Centro de Engenharia Biológica

Escola de Engenharia, Universidade do Minho

ecferreira@deb.uminho.pt



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Contents

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Contents

- The fed-batch optimal control problem
- The used approach to solve the optimal control problem
- The particle swarm paradigm
- Numerical results and conclusions



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Optimal control



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Motivation

- A great number of valuable products are produced using fermentation processes and thus optimizing such processes is of great economic importance.
- Fermentation modeling process involves, in general, highly nonlinear and complex differential equations.
- Often optimizing these processes results in control optimization problems for which an analytical solution is not possible.



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The control problem

- The optimal control problem is described by a set of differential equations $\dot{x} = f(x, u, t)$, $x(t_0) = x^0$, $t_0 \leq t \leq t_f$.
- The performance index J can be generally stated as

$$J(t_f) = \varphi(x(t_f), t_f) + \int_{t_0}^{t_f} \phi(x, u, t) dt,$$

where φ is the performance index of the state variables at final time t_f and ϕ is the integrated performance index during the operation.

- constraints that often reflect some physical limitation of the system are imposed.



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The control problem

The general maximization problem (P) can be posed as

$$\max J(t_f) \quad (1)$$

$$s.t. \quad \dot{x} = f(x, u, t) \quad (2)$$

$$\underline{x} \leq x(t) \leq \bar{x}, \quad (3)$$

$$\underline{u} \leq u(t) \leq \bar{u}, \quad (4)$$

$$\forall t \in [t_0, t_f] \quad (5)$$

Where the state constraints (3) and control constraints (4) are to be understood as componentwise inequalities.

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How we addressed problem (P)?

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Approach

- Imposing the penalty function for state constraints results in redefining the objective function as

$$\hat{J}(t_f) = \begin{cases} J(t_f) & \text{if } \underline{x} \leq x(t) \leq \bar{x}, \forall t \in [t_0, t_f] \\ -\infty & \text{otherwise} \end{cases}$$

- We will use a linear interpolating function $w(t)$ (linear spline) to approximate the feeding trajectory function $u(t)$. The spline segment $w^i(t)$, $i = 1, \dots, n$, is defined as:

$$w^i(t) = u_{i-1} + (u_i - u_{i-1})(t - t_{i-1}) / (t_i - t_{i-1}), \text{ for } t \in [t_{i-1}, t_i].$$

where t_i , $i = 0, \dots, n$, are the time instants and $u_{i-1} = u(t_{i-1})$.



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Nonlinear programming (NLP)

The semi-infinite programming problem is then defined as:

$$\max \hat{J}(t_f)$$

$$s.t. \quad \dot{x} = f(x, w, t)$$

$$\underline{u} \leq w(t) \leq \bar{u}.$$

and by using the optimality conditions the SIP is redefined as the following nonlinear programming problem.

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$$\max_{u \in R^{n+1}} \hat{J}(t_f)$$

$$s.t. \quad \dot{x} = f(x, w, t)$$

$$\underline{u} \leq u(t_i) \leq \bar{u}, \quad i = 1, \dots, n.$$

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Nonlinear optimization

- $u(t_i)$ are variables to be optimized.
- The initial dynamic system conditions ($x(t_0)$) can be considered as variable.
- $h \in R^{n+1}$ and t_f can also be considered as variables to be optimized. $h_i = t_i - t_{i-1}$, $i = 1, \dots, n$.

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$w(t)$ is not differentiable and we will apply a derivative free algorithm.

Global optimum is most desirable and we will apply a stochastic algorithm.



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The PSP

- ❖ The Particle Swarm Paradigm (PSP)
- ❖ The new travel position and velocity
- ❖ The best ever particle
- ❖ Features

The PSP



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The Particle Swarm Paradigm (PSP)

The PSP is a population (swarm) based algorithm that mimics the social behavior of a set of individuals (particles).

An individual behavior is a combination of its past experience (cognition influence) and the society experience (social influence).

In the optimization context a particle p , at time instant k , is represented by its current position ($u^p(k)$), its best ever position ($y^p(k)$) and its travelling velocity ($v^p(k)$).

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The new travel position and velocity

The new particle position is updated by

$$u^p(k+1) = u^p(k) + v^p(k+1),$$

where $v^p(k+1)$ is the new velocity given by

$$v_j^p(k+1) = \iota(k)v_j^p(k) + \mu\omega_{1j}(k)(y_j^p(k) - u_j^p(k)) + \nu\omega_{2j}(k)(\hat{y}_j(k) - u_j^p(k))$$

for $j = 1, \dots, n$.

- $\iota(k)$ is a weighting factor (inertial)
- μ is the *cognition* parameter and ν is the *social* parameter
- $\omega_{1j}(k)$ and $\omega_{2j}(k)$ are random numbers drawn from the uniform $(0, 1)$ distribution.

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The best ever particle

$\hat{y}(k)$ is a particle position with global best function value so far, *i.e.*,

$$\hat{y}(k) = \arg \min_{a \in \mathcal{A}} f(a)$$

$$\mathcal{A} = \{y^1(k), \dots, y^s(k)\}.$$

where s is the number of particles in the swarm.

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where s is the number of particles in the swarm.

In an algorithmic point of view we just have to keep track of the particle with the best ever function value.

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The PSP

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Features

Population based algorithm.

1. Good

- (a) Easy to implement.
- (b) Easy to parallelize.
- (c) Easy to handle discrete variables.
- (d) Only uses objective function evaluations.

2. Not so good

- (a) Slow rate of convergence near an optimum.
- (b) Quite large number of function evaluations.
- (c) In the presence of several global optima the algorithm may not converge.



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Environment



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Modeling language - AMPL

AMPL is a modeling language for mathematical programming.

www.ampl.com

AMPL is commercial software, but a student edition is freely available.

The possibility to load an external dynamic library is exploited in this paper in order to solve ordinary differential equations.

A short example is presented next regarding the external function `chemotherapy`.

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Example

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```
function chemotherapy;           # external function to be called
param Tumor_mass := log(100);    # Tumor cells  $N=10^{12} \cdot \exp(-x_1)$ 
param Drug        := 0;          # Drug concentration in the body
param Cumulative  := 0;          # Cumulative effect of the drug
param n := 4;                    # Number of times displacements (knots-1)
param h{1..n} := 21;             # Time displacements, could be variables.
var u{1..n+1};                  # Spline knots

maximize obj:                    # maximize objective function
    chemotherapy(0, n, {i in 1..n} h[i], {i in 1..n+1} u[i],
        Tumor_mass, Drug, Cumulative);
subject to hbounds {i in 1..n}:  # constraints on time instants
    1 <= h[i] <= 100;           # AMPL just checks for correctness
subject to ubounds {i in 1..n+1}: # constraints on drug delivery
    0.01 <= u[i] <= 50;        # problem constraints
option solver mlocpsoa;         # mlocpsoa solver
option mlocpsoa_options 'mlocal=0 size=60 maxiter=1000';
    # global search, population size of 60, maximum of 1000 iterations
solve;                          # solve problem
```




- ❖ Modeling language - AMPL
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Additional constraints

Additional constraints can easily be incorporated into the model. If, for example, a constraint in the total allowed glucose addition (t_G) is to be imposed, the constraint

$$\sum_{i=0}^{n-1} h_{i+1}(u_i + u_{i+1})/2 \leq t_G$$

can easily be considered in the model file by adding
subject to totalfeed:

```
sum {i in 0..n-1} (h[i+1]*(u[i]+u[i+1])/2) <= t_G;
```

and to properly define the t_G parameter.



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Some details

- The ordinary differential equations are solved by calling the CVODE package where the Newton iteration with the CVDiag module was selected.
- At each call to the `chemotherapy` function the linear spline is computed with the provided data and the objective function value is returned. The objective function expression is therefore coded in the external library.
- MLOCPSOA stands for Multi-LOCAL Particle Swarm Optimization Algorithm.
- MLOCPSOA provides an interface to AMPL, allowing problems to be easily coded and solved in this modeling language.
- The NLOCPSOA allows a wide variety of algorithm parameters to be set. The used parameters are `size` for the population size (defaults to $\min(6^n, 1000)$), `maxiter` for the maximum allowed iterations (defaults to 2000) and `mlocal` for multi-local search (defaults to 0 – global search instead of multi-local search).



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- MLOCPSOA stands for Multi-LOCAL Particle Swarm Optimization Algorithm.
- MLOCPSOA provides an interface to AMPL, allowing problems to be easily coded and solved in this modeling language.
- The NLOCPSOA allows a wide variety of algorithm parameters to be set. The used parameters are `size` for the population size (defaults to $\min(6^n, 1000)$), `maxiter` for the maximum allowed iterations (defaults to 2000) and `mlocal` for multi-local search (defaults to 0 – global search instead of multi-local search).



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Numerical results

- ❖ Parameters
- ❖ Results
- ❖ Results

Numerical results



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Numerical results

❖ Parameters

❖ Results

❖ Results

Parameters

- Numerical results were obtained for the five case studies of fed-batch fermentation processes.
- The time displacements were kept fixed and the best control feeding trajectory was approximated by computing the knots function value.
- MLOCPSOA solver used a population size of 60 and a maximum of 1000 iterations (reaching a maximum of 60000 function evaluations).
- Since MLOCPSOA is a stochastic algorithm we performed 10 solver runs for each problem and the best solutions obtained are report.



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Results

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Problem	NT	n	MLOCPSOA		Previous	
			$\hat{J}(t_f)$	t_f	$\hat{J}(t_f)$	t_f
penicillin [1]	1	5	88.29	132.00	87.99	132.00
ethanol [1]	1	5	20379.50	61.20	20839.00	61.17
chemotherapy [1]	1	4	16.83	84.00	17.48	84.00
hprotein [2]	1	5	32.73	15.00	32.40	15.00
rprotein [3]	2	5	0.12	10.00	0.16	10.00

[1] J.R. Banga, E.Balsa-Canto, C.G. Moles, and A.A. Alonso. Dynamic optimization of bioprocesses: Efficient and robust numerical strategies. *Journal of Biotechnology*, 117:407–419, 2005.

[2] S. Park and W.F. Ramirez. Optimal production of secreted protein in fed-batch reactors. *AIChE Journal*, 34(9):1550–1558, 1988.

[3] J. Lee and W.F. Ramirez. Optimal fed-batch control of induced foreign protein-production by recombinant bacteria. *AIChE Journal*, 40(5):899–907, 1994.



Results

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By allowing the spline displacements to be variable and using the objective function $\bar{J}(t_f, h) = (\hat{J}(t_f)) / (\sum_{i=1}^n h_i)$ we can easily compute the profile with the best ratio per unit time.

Problem	Fixed time		Variable time			
	$\hat{J}(t_f)$	t_f	$\bar{J}(t_f)$	$\hat{J}(t_f)$	t_f	h_i^{max}
penicillin	88.29	132.00	0.92	76.16	83.20	60
ethanol	20229.50	61.20	604.20	14417.50	23.86	20
chemotherapy	16.83	84.00	0.70	8.06	11.52	25
hprotein	32.73	15.00	17.57	439.18	25	5
rprotein	0.12	10.00	2.38	59.61	25	5

With the additional constraints $0.01 \leq h_i \leq h_i^{max}, i = 1, \dots, n$.



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Conclusions and
future work

❖ Conclusions and
future work

Conclusions and future work

- We have shown an environment for solving optimal control problems
- We applied the Particle Swarm paradigm to optimal control problems
- The Particle Swarm paradigm proved to be a valuable tool in solving these optimal control problems



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As a future research we intend to use cubic splines instead of linear splines to approximate the trajectories.



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The End

email: aivaz@dps.uminho.pt

Web <http://www.norg.uminho.pt/aivaz>

email: ecferreira@deb.uminho.pt

Web <http://www.deb.uminho.pt/ecferreira>

The End

❖ The End



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Case studies

- ❖ Penicillin
- ❖ Ethanol
- ❖ Chemotherapy
- ❖ Protein(h)
- ❖ Protein(r)

Case studies



Fed-batch fermentor for penicillin

The optimization problem (in (P) formulation) is:

$$\max_{u(t)} J(t_f) \equiv x_2(t_f)x_4(t_f)$$

$$s.t. \quad \dot{x}_1 = h_1x_1 - ux_1/(500x_4), \quad \dot{x}_2 = h_2x_1 - 0.01x_2 - ux_2/(500x_4)$$

$$\dot{x}_3 = -(h_1x_1)/0.47 - h_2x_1/1.2 - 0.029x_1x_3/(0.0001 + x_3) + \\ + u(1 - x_3/500)/x_4, \quad \dot{x}_4 = u/500$$

$$0 \leq x_1(t) \leq 40, \quad 0 \leq x_3(t) \leq 25, \quad 0 \leq x_4(t) \leq 10, \quad 0 \leq u(t) \leq 50,$$

$$\forall t \in [t_0, t_f]$$

with

$$h_1 = 0.11(x_3/(0.006x_1 + x_3)) \quad \text{and} \quad h_2 = 0.0055(x_3/(0.0001 + x_3(1 + 10x_3)))$$

where x_1 , x_2 and x_3 are the biomass, penicillin and substrate concentrations (g/L), and x_4 is the volume (L). The initial conditions are $x(t_0) = (1.5, 0, 0, 7)^T$.

Case studies

❖ Penicillin

- ❖ Ethanol
- ❖ Chemotherapy
- ❖ Protein(h)
- ❖ Protein(r)



Fed-batch reactor for ethanol production

The optimization problem is:

$$\max_{u(t)} J(t_f) \equiv x_3(t_f)x_4(t_f)$$

$$s.t. \quad \dot{x}_1 = g_1x_1 - ux_1/x_4, \quad \dot{x}_2 = -10g_1x_1 + u(150 - x_2)/x_4, \quad \dot{x}_4 = u$$
$$\dot{x}_3 = g_2x_1 - ux_3/x_4, \quad 0 \leq x_4(t_f) \leq 200, \quad 0 \leq u(t) \leq 12, \quad \forall t \in [t_0, t_f]$$

with

$$g_1 = (0.408/(1 + x_3/16))(x_2/(0.22 + x_2))$$

$$g_2 = (1/(1 + x_3/71.5))(x_2/(0.44 + x_2))$$

where x_1 , x_2 and x_3 are the cell mass, substrate and product concentrations (g/L), and x_4 is the volume (L). The initial conditions are $x(t_0) = (1, 150, 0, 10)^T$.



Drug scheduling for cancer chemotherapy

The optimization problem is:

$$\max_{u(t)} J(t_f) \equiv x_1(t_f)$$

$$s.t. \quad \dot{x}_1 = -k_1 x_1 + k_2(x_2 - k_3) \times H\{x_2 - k_3\}$$

$$\dot{x}_2 = u - k_4 x_2, \quad \dot{x}_3 = x_2$$

$$x_2(t) \leq 50 \quad x_3(t) \leq 2.1 \times 10^3, \quad 0 \leq u(t), \quad \forall t \in [t_0, t_f]$$

with $H\{x_2 - k_3\} = 1$ if $x_2 \geq k_3$ and $H\{x_2 - k_3\} = 0$ if $x_2 < k_3$, where the tumor mass cells is given by $N = 10^{12} \times \exp(-x_1)$, x_2 is the drug concentration in the body in drug units [D] and x_3 is the cumulative effect of the drug. The parameters are: $k_1 = 9.9 \times 10^{-4}$ days, $k_2 = 8.4 \times 10^{-3}$ days⁻¹ [D⁻¹], $k_3 = 10$ [D⁻¹] and $k_4 = 0.27$ days⁻¹. The initial conditions are $x(t_0) = (\ln(100), 0, 0)^T$.

Some extra constraints are imposed as there should be at least a 50% reduction in the size of the tumor every three weeks. The treatment period considered is 84 days and therefore the extra constraints are $x_1(21) \geq \ln(200)$, $x_1(42) \geq \ln(400)$ and $x_1(63) \geq \ln(800)$.



Fed-batch bioreactor for protein production

The optimization problem is:

$$\max_{u(t)} J(t_f) \equiv x_4(t_f)x_5(t_f)$$

$$s.t. \quad \dot{x}_1 = \mu x_1 - D x_1, \quad \dot{x}_2 = -7.3\mu x_1 - D(x_2 - x_2^0)$$

$$\dot{x}_3 = f_P x_1 - D x_3, \quad \dot{x}_4 = \chi(x_3 - x_4) - D x_4, \quad \dot{x}_5 = u$$

$$0 \leq u(t) \leq 10, \quad \forall t \in [t_0, t_f]$$

with

$$\mu = 21.87x_2 / ((x_2 + 0.4)(x_2 + 62.5)), \quad f_P = x_2 \exp(-5x_2) / (x_2 + 0.1)$$

$$\chi = 4.75\mu / (0.12 + \mu), \quad D = u / x_5$$

where x_1 , x_2 , x_3 and x_4 are the biomass, glucose, total protein and secreted protein concentrations (g/L), and x_5 is the volume (L). The parameter x_2^0 is 20g/L and the initial conditions are $x(t_0) = (1.0, 5.0, 0.0, 0.0, 1.0)^T$.

Case studies

- ❖ Penicillin
- ❖ Ethanol
- ❖ Chemotherapy
- ❖ Protein(h)
- ❖ Protein(r)



Fed-batch fermentation for protein

The optimization problem is:

$$\begin{aligned} \max_{u(t)} \quad & J(t_f) \equiv x_3(t_f)x_7(t_f)/Q - \int_{t_0}^{t_f} u_2(\tau)x_4^F d\tau \\ \text{s.t.} \quad & \dot{x}_1 = \mu x_1 - Dx_1, \quad \dot{x}_2 = -Y^{-1}\mu x_1 - Dx_2 + u_1x_2^F/x_7 \\ & \dot{x}_3 = R_{fp}x_1 - Dx_3, \quad \dot{x}_4 = -Dx_4 + u_2x_4^F/x_7 \\ & \dot{x}_5 = -a_1x_5, \quad \dot{x}_6 = a_2(1 - x_6), \quad \dot{x}_7 = u_1 + u_2 \\ & 0 \leq u_1(t) \leq 1, \quad 0 \leq u_2(t) \leq 1, \quad \forall t \in [t_0, t_f] \end{aligned}$$

with

$$\mu = 0.407\psi(x_5 + 0.22x_6/(0.22 + x_4)), \quad R_{fp} = 0.095\psi(0.0005 + x_4)/(0.022 + x_4)$$

$$D = (u_1 + u_2)/x_7, \quad \psi = x_2/(0.108 + x_2 + x_2^2/14814.8)$$

$$a_1 = a_2 = 0.09x_4/(0.034 + x_4)$$

where $Y = 0.51$ is the growth yield coefficient, $Q = 5$ is the ratio of protein value to inducer cost, $x_2^F = 100.0\text{g/L}$, $x_4^F = 4.0\text{g/L}$, x_1 is the biomass (g/L), x_2 , x_3 , and x_4 are the glucose, protein and inducer concentrations (g/L), x_5 and x_6 are the inducer shock and inducer recovery factors, and x_7 is the volume (L). The initial conditions are $x(t_0) = (0.1, 40, 0.0, 0.0, 1.0, 0.0, 1.0)^T$.